



※角パイプ50x50xt3.2を使用の事  
 ※溶接構造につきビードの凹凸、歪み無き事  
 ※加工面にバリ、カエリ無き事

サイズ: W1200xD700xH700  
 重量: 約71.40kg

Surface roughness of  
 unless otherwise specified.  $\nabla 25$   
 Dimensional tolerance between tap or drill hole.  
 Shall be  $\pm 0.2\text{mm}$ .  
 Unless otherwise specified,  
 corners chamfer shall be 0.2mm.

TOLERANCE		REVISION			MATERIAL SS				SCALE	PRODUCT	
$0.5 \leq X \leq 3$	$\pm 0.1$	-	DATE	CONTENTS	SIGN	FINISH				1:15	UNIT NAME
$3 < X \leq 6$	$\pm 0.1$	5				DESIGNED	DRAWN	CHECKED	APPROVED	1/1	FILE NAME
$6 < X \leq 30$	$\pm 0.2$	4								1	製缶架台-50x50xt3.2
$30 < X \leq 120$	$\pm 0.3$	3								1	DROW NO.
$120 < X \leq 400$	$\pm 0.5$	2								1	W1200-D700-H700-50x50xt3.2
$400 < X \leq 1000$	$\pm 0.8$	1									TRIAL NO.
$1000 < X \leq 2000$	$\pm 1.2$										
$2000 < X \leq 4000$	$\pm 2.0$										