



※角パイプ $\phi$ 50x50xt3.2を使用の事  
 ※溶接構造につきビードの凹凸、歪み無き事  
 ※加工面にバリ、カエリ無き事

サイズ: W2400xD1400xH600  
 重量: 約243.25kg

Surface roughness of  
unless otherwise specified.  $\sqrt{25}$   
 Dimensional tolerance between tap or drill hole.  
Shall be  $\pm 0.2$ mm.  
 Unless otherwise specified,  
corners chamfer shall be 0.2mm.

TOLERANCE		REVISION			MATERIAL SS				SCALE	PRODUCT	
$0.5 \leq X \leq 3$	$\pm 0.1$	-	DATE	CONTENTS	SIGN	FINISH				1:20	UNIT NAME
$3 < X \leq 6$	$\pm 0.1$	5				DESIGNED	DRAWN	CHECKED	APPROVED	1/1	FILE NAME
$6 < X \leq 30$	$\pm 0.2$	4								1	製缶架台-75x75xt4.5
$30 < X \leq 120$	$\pm 0.3$	3								1	DRAW NO.
$120 < X \leq 400$	$\pm 0.5$	2								1	W2400-D1400-H600-75x75xt4.5
$400 < X \leq 1000$	$\pm 0.8$	1									TRIAL NO.
$1000 < X \leq 2000$	$\pm 1.2$										
$2000 < X \leq 4000$	$\pm 2.0$										