



※角パイプ50x50xt3.2を使用の事  
 ※溶接構造につきビードの凹凸、歪み無き事  
 ※加工面にバリ、カエリ無き事

サイズ: W3200xD2000xH500  
 重量: 約544.53kg

Surface roughness of  
unless otherwise specified.  $\nabla_{25}$   
 Dimensional tolerance between tap or drill hole.  
Shall be  $\pm 0.2$ mm.  
 Unless otherwise specified,  
corners chamfer shall be 0.2mm.

TOLERANCE		REVISION			MATERIAL SS				SCALE	PRODUCT	
0.5 ≤ X ≤ 3	±0.1	-	DATE	CONTENTS	SIGN	FINISH				1:25	UNIT NAME
3 < X ≤ 6	±0.1	5				DESIGNED	DRAWN	CHECKED	APPROVED	1/1	FILE NAME
6 < X ≤ 30	±0.2	4								1	製缶架台-100x100xt6.0
30 < X ≤ 120	±0.3	3								1	DROW NO.
120 < X ≤ 400	±0.5	2								1	W3200-D2000-H500-100x100xt6.0
400 < X ≤ 1000	±0.8	1								1	TRIAL NO.
1000 < X ≤ 2000	±1.2										
2000 < X ≤ 4000	±2.0										